SARATH KUMAR JUTTIKA

Contact Details:

<u>sarathkumar7474@gmail.com</u> +91-7569810400

Educational Details:

- B. tech-Mechanical-2015
 Sana engineering college, kodad.
- Intermediate-2011
 Narayana jr college,
 Rajahmundry
- SSC-2009 ZPPH School, Rajampalem.

Languages Known:

- Telugu
- English
- Hindi
- Kannada

Technical Skills:

- MS Office
- Auto CAD
- DelCAM Power mill, Power Shape, Feature CAM.

Address:

Door No: 7-83, Sagipadu, Dondapudi post, Gopalapuram Mandal, East Godavari Dist., Andhra Pradesh – 534318.

Personal Details:

DOB: 30-06-1993, Gender: Male,

Marital Status: Married,

Religion: Hindu, Nationality: Indian.

PROFESSIONAL SUMMERY:

A Dedicated and Experienced Production and Maintenance In-charge with 7+ years of experience in Feed Manufacturing Industry and mould Manufacturing industry in Production and Maintenance. To work in a senior position with a reputed organization where the present skills can be put into use optimally and can improve for mutual benefits.

EXPERIENCE:

1. Shift In-Charge

Avanti Feeds Limited, Bandapuram. Prawn Feed Manufacturers 4/2019 to till date.

Roles & Responsibilities:

- Supervising whole production.
- Controlling the process parameters to improve Quality, and Yield.
- All production line machinery Maintenance.
- Keep tracking production variations and making reports.
- Training new machine operators and fitters.
- Manage and maintain inventory of all equipment in productionline.
- Conducting Root Cause Analysis for the variations in productionand planning corrective actions and preventive actions.
- Prepare and keep the History card for all machineries, breakdownanalysis of machineries.
- Planning the Daily, Weekly and Monthly maintenance schedules.
- Man power planning and work allocation.
- Maintaining all relevant documents and records related to production and maintenance for all types of Audits and certifications.
- Analyzing MTTR (Mean time to Repair) and MTBF (Mean time between Failure) to identify the bad actors of the production line and criticality of machinery to plan the Preventive Maintenance Schedule.
- Providing a Safety work environment to the workers and operators.
- Co-ordination with other departments to enhance production rate and Quality.

Equipment Handled:

- Pellet Mills
- Ultra Fine Pulverize
- Belt conveyors, Chain Conveyors, Screw Conveyors, Bucket Elevators
- Blowers
- Centrifugal Mono Block Pumps
- Air Compressors
- Auto Weighing Scales
- Vertical Dryers
- Revolving Screens and Vibro Screens
- Rotary Air Lock Valves
- Single Ribbon Mixers and Double Ribbon Mixers
- Pre-Conditioners and Post Conditioners

2. National Standard Tyre Moulds Itd, Bangalore:

Designation : Design and ProgrammerPeriod : Jan 2018 to March 2019

• Industry Type: Tyre Moulds Manufacturers

Roles & Responsibilities:

- Preparation of 2D and 3D drawings for required job.
- Preparation of Programmes for the projects and required jobs.
- Knowledge on controls like SIEMENS, HEIDENHAIN, FANUC series.
- Manual programming for CNC milling and turning.
- Preparation of Electrodes for EDM machining.
- Knowledge on Wirecut EDM.
- Making of Detailed drawings and Process sheets for job Operation.
- Preparing of 3-axis,5-axis and 6-axis programs.
- Supervise the production team and assist in the design and commissioning of fixtures and tooling necessary for machining.
- Training and development of operators to ensure proper execution of defined process.
- Strong knowledge on milling, turning, drilling operations, CNC programming techniques.
- Handling of Production process, planning, tooling, Specially for Conventional and CNC machines.

3. National Standard Tyre Moulds ltd.

Designation : Production EngineerPeriod : Dec 2015 to Jan 2018

• Industry Type: Tyre Moulds Manufacturers

Roles & Responsibilities:

- Work Allotment and Shift Allotment.
- Monitor all machines operations in respective shift.
- · Inspection and Dispatch of moulds.

- Co-ordinate with manager to plan & understand plan and execute on day-to-day process.
- Providing training to the sub ordinates and new joiners.
- Production planning to achieve target and in time Delivery.
- Oversee installation of machinery and equipment.
- Organize plant start-up and shut-down schedules to ensure minimum loss of production time.
- Plan and organize maintenance.
- Compile production sheets to the machining stage and plan production schedules in accordance with best practice, efficiency and utilization of machinery.
- Maintaining engineering tooling and consumables are available to support existing and new products.
- Preparing production related Documents for Audits.

DECLARATION:

l	hereby declare that all the information listed above is true to the best of my knowledge and belief.
Place:	(SARATH KUMAR J)